



# MAINTENANCE AFTER THE FIRST FLIGHT



**BLACK DEVIL  
SPORT VERSION**



**BLACK BULL**

# CYLINDER HEAD BOLTS tightening force 25 Nm / 2,5 kg.



- WITH A DYNAMOMETRIC WRENCH TENSION THE HEAD BOLTS CROSSWISE at 25Nm or 2,5 kg.
- Operation to be done only at cold engine





# AFTER FIRST HOUR AND THEN AFTER 5/6 HOURS :



- MANIFOLD BOLTS



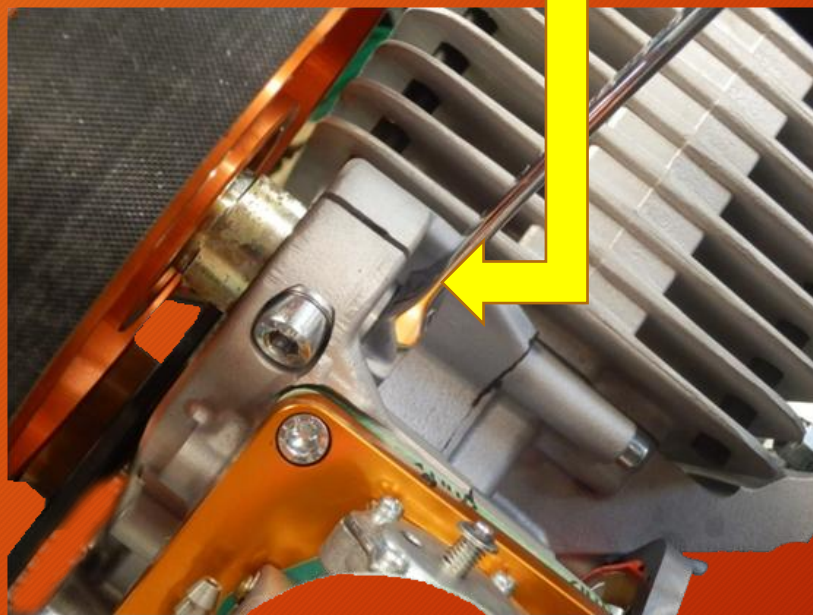
- CARBURETOR BOLTS





# BELT TENSIONING

1. UNSCREW THE REAR BOLT ON  
CRANKCASE



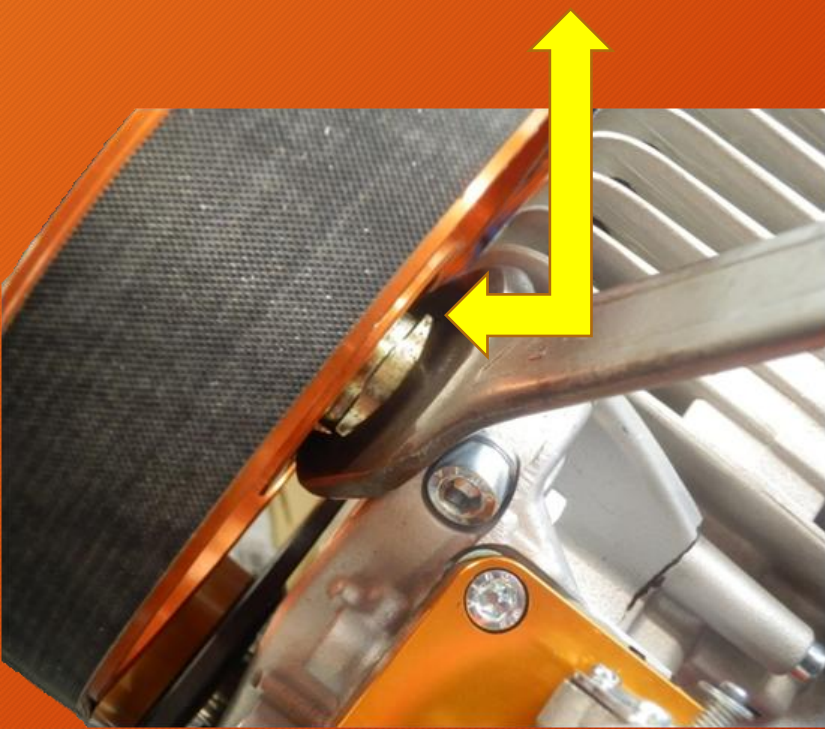
2. UNSCREW THE SIDE BOLT  
ON CRANKCASE





# BELT TENSIONING

3. TENSION THE BELT PLAYING ON CAM OF PULLEY SHAFT WITH A WRENCH size 27



4. CHECK THE CORRECT TENSIONING WITH A TEN SIT  
CORRECT MEASURE 380 HZ

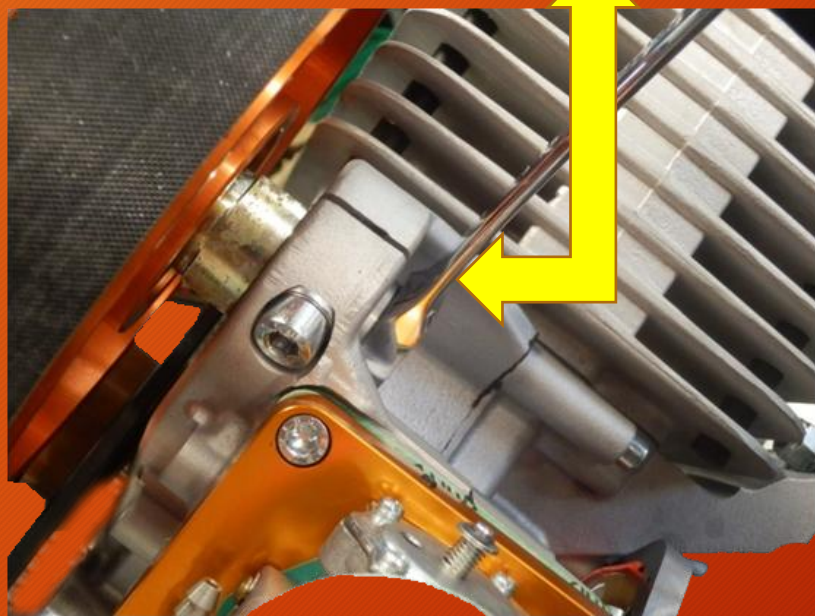
There are also mobile applications that you can use i.e. Tension2go from Contitech



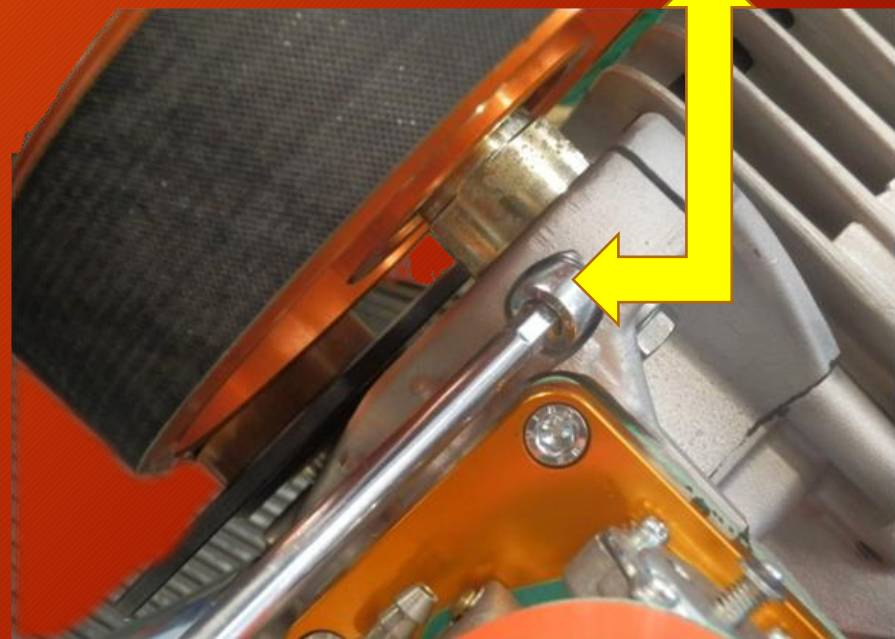


# BELT TENSIONING last steps

5. SCREW BACK THE REAR BOLT  
FIRST



6. After that SCREW BACK  
THE SIDE BOLT





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